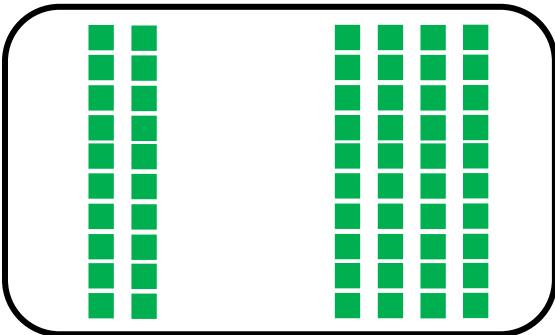


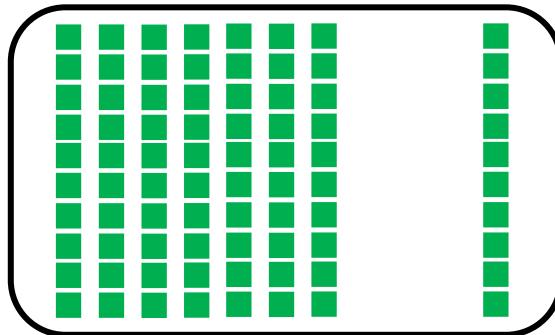
OPTELLEN EN AFTREKKEN TOT 100

Zonder brug

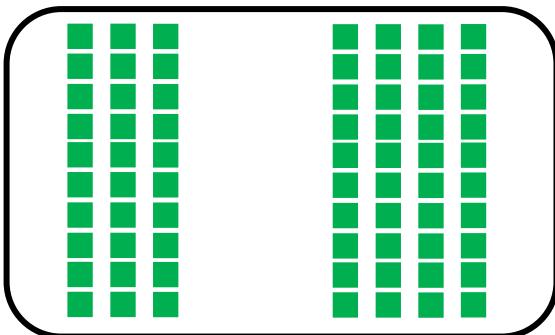
Optellen en aftrekken tot honderd met de vorm T +/- T



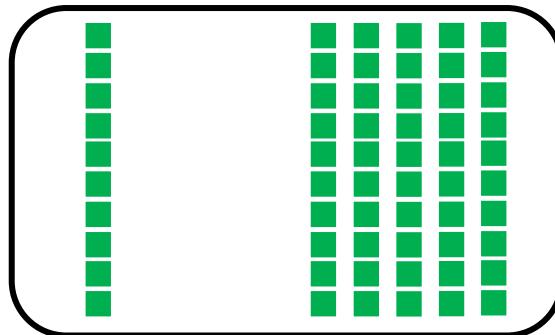
$$20 + 40 = \dots$$



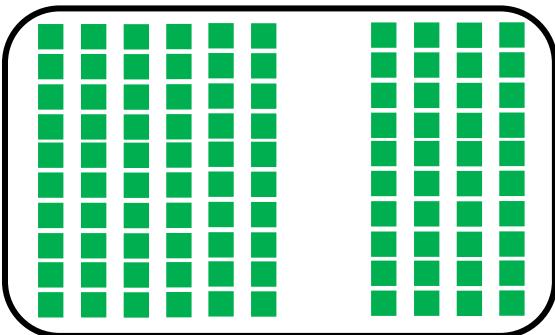
$$70 + 10 = \dots$$



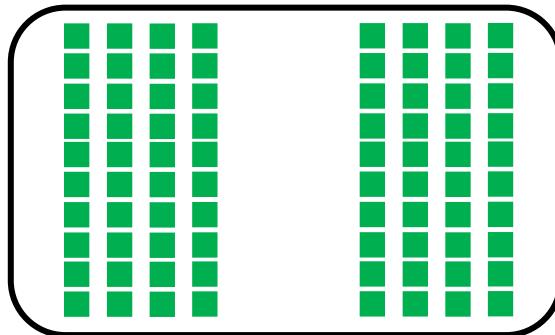
$$\dots + \dots = \dots$$



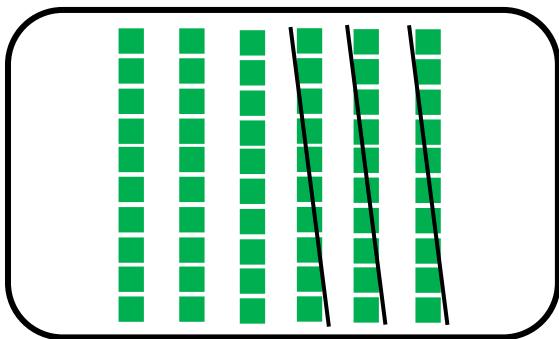
$$\dots + \dots = \dots$$



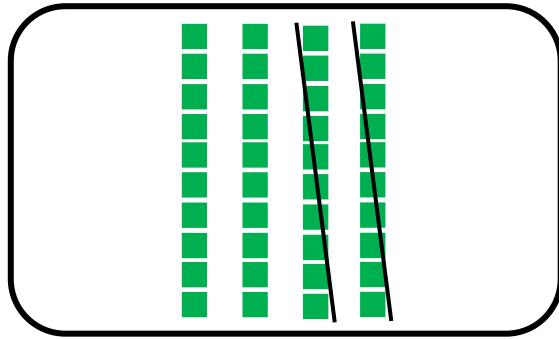
$$\dots + \dots = \dots$$



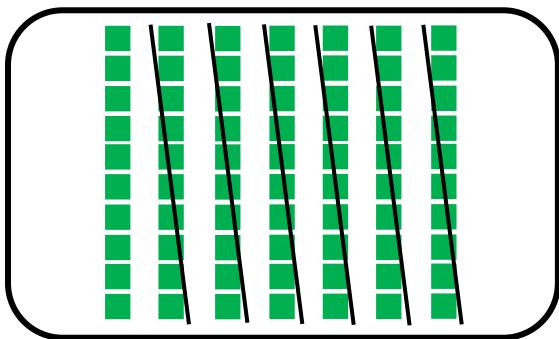
$$\dots + \dots = \dots$$



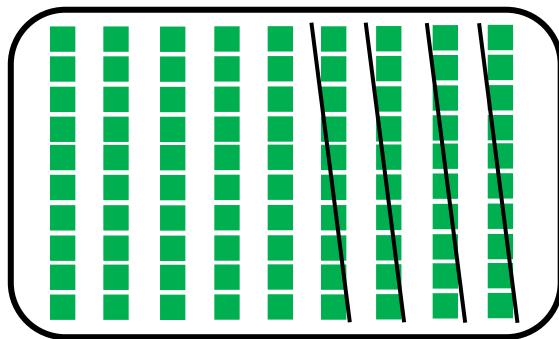
$$60 - 30 = \dots$$



$$40 - 20 = \dots$$



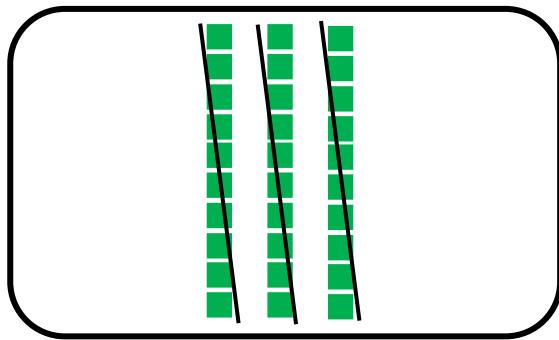
$$\dots - \dots = \dots$$



$$\dots - \dots = \dots$$

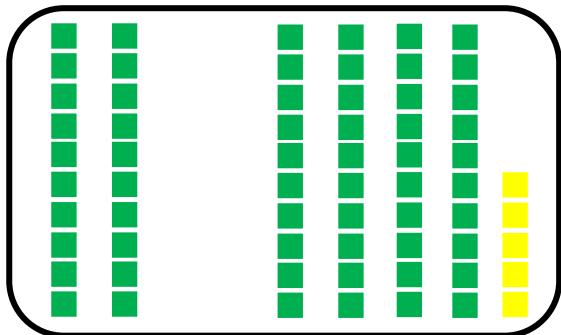


$$\dots - \dots = \dots$$



$$\dots - \dots = \dots$$

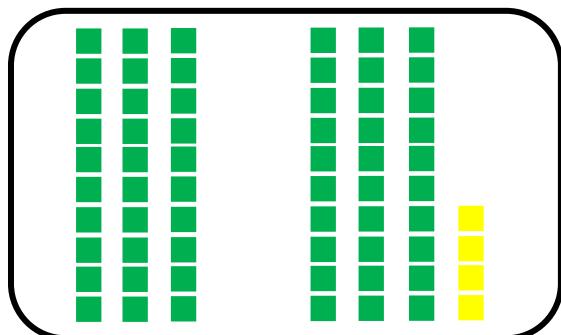
Optellen en aftrekken tot honderd met de vorm TE +/- T



$$20 + 45 = \dots$$



$$60 + 37 = \dots$$



$$\dots + \dots = \dots$$



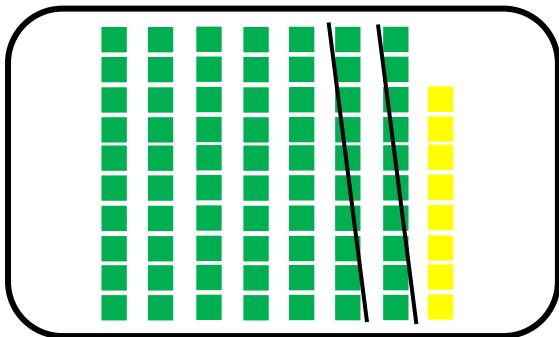
$$\dots + \dots = \dots$$



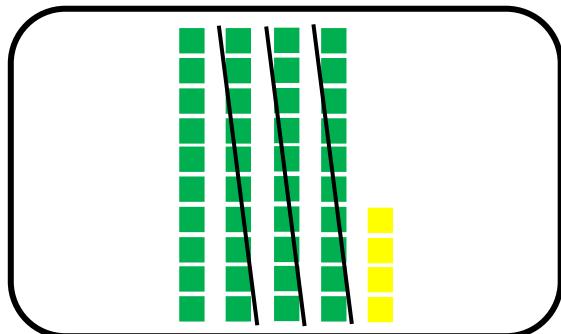
$$\dots + \dots = \dots$$



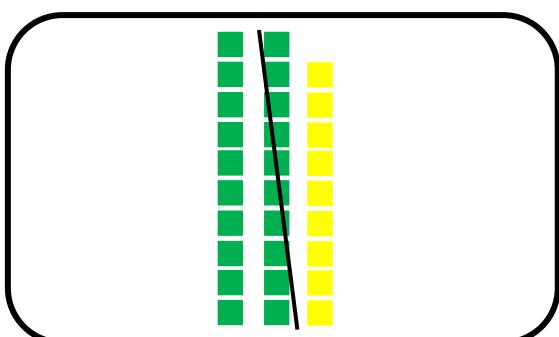
$$\dots + \dots = \dots$$



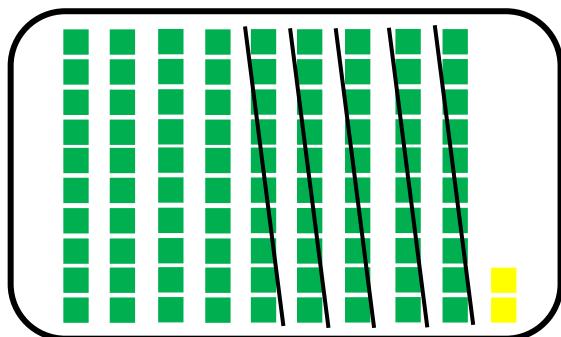
$$78 - 20 = \dots$$



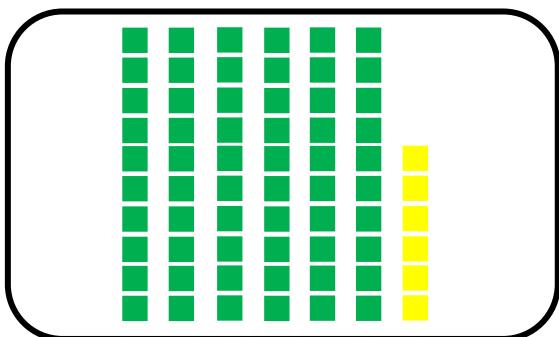
$$44 - 30 = \dots$$



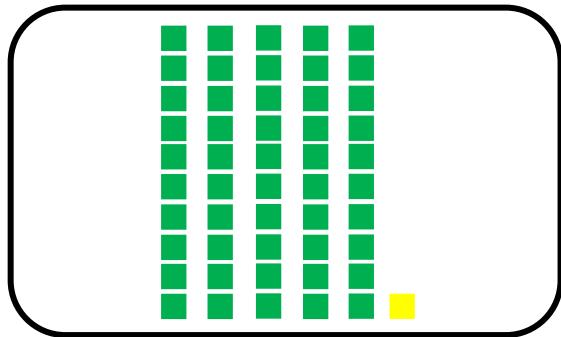
$$\dots - \dots = \dots$$



$$\dots - \dots = \dots$$

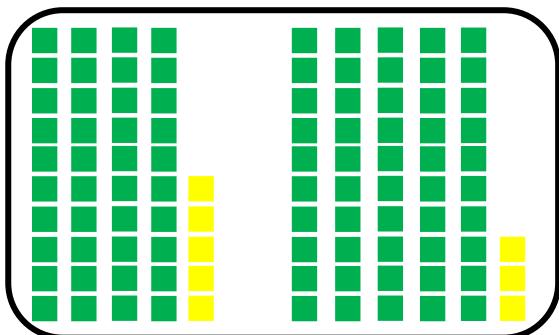


$$\dots - \dots = \dots$$

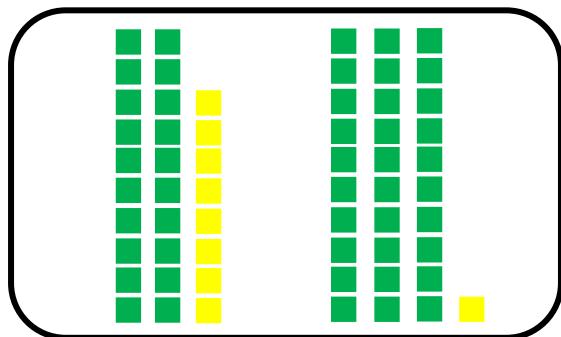


$$\dots - \dots = \dots$$

Optellen en aftrekken tot honderd met de vorm TE +/- TE



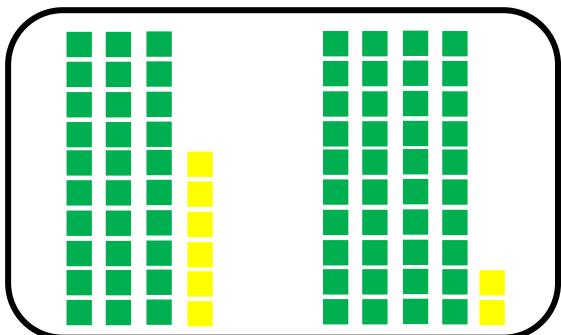
$$45 + 53 = \dots$$



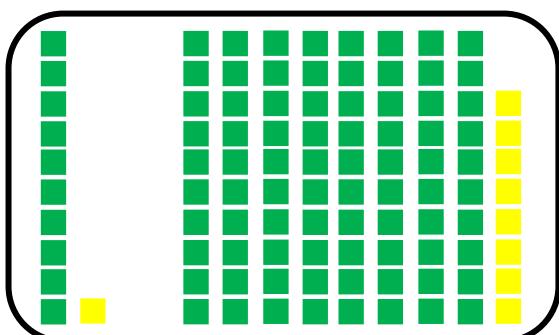
$$28 + 31 = \dots$$



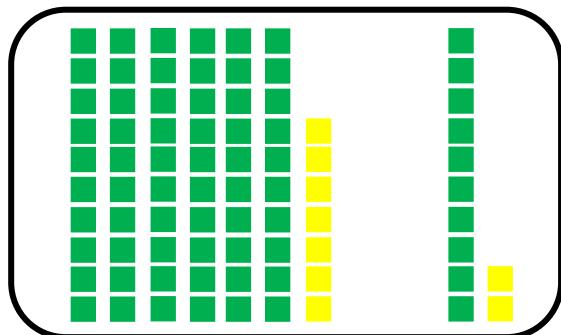
$$\dots + \dots = \dots$$



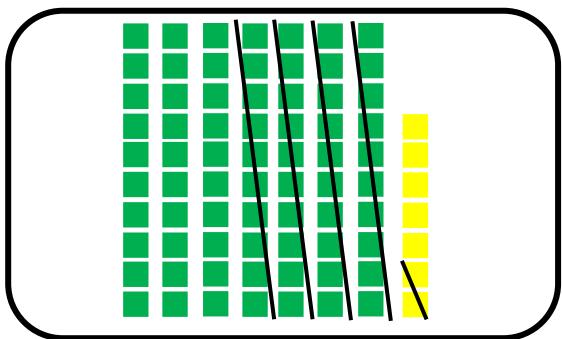
$$\dots + \dots = \dots$$



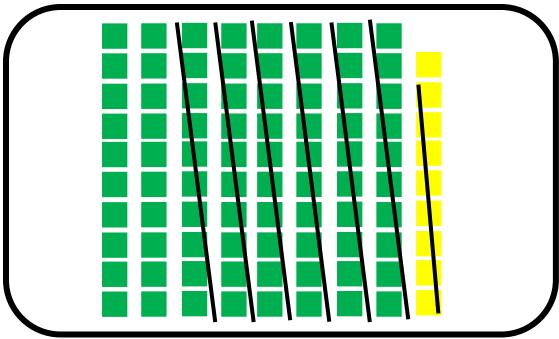
$$\dots + \dots = \dots$$



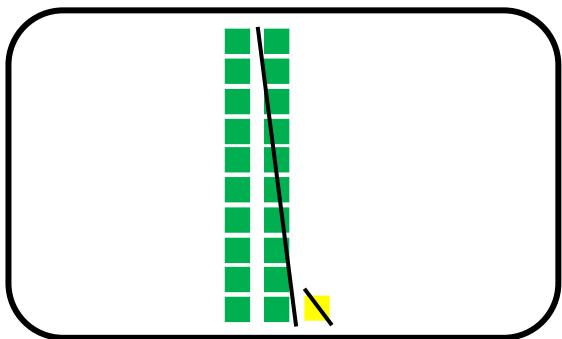
$$\dots + \dots = \dots$$



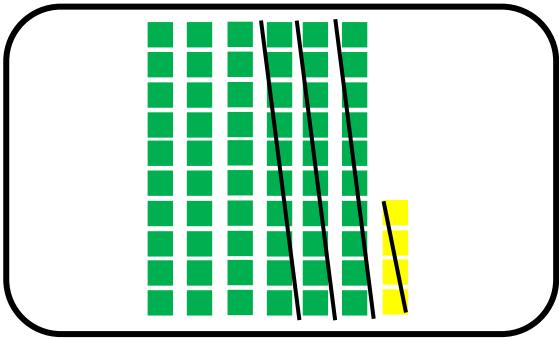
$$77 - 42 = \dots$$



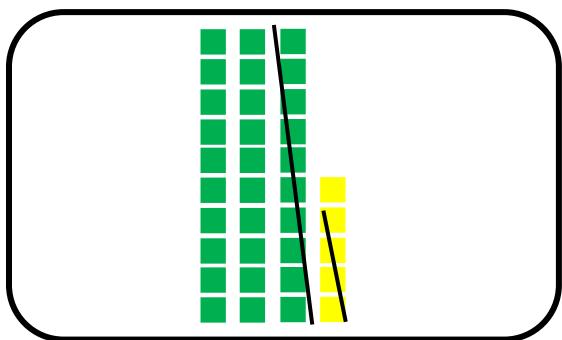
$$99 - 68 = \dots$$



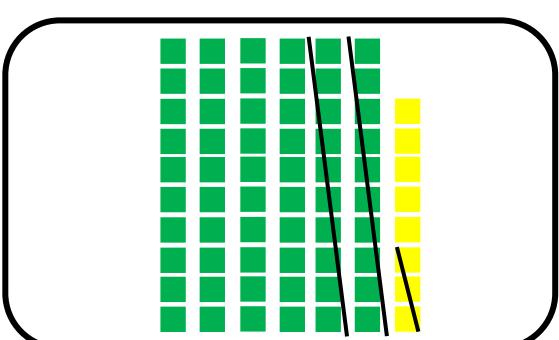
$$\dots - \dots = \dots$$



$$\dots - \dots = \dots$$



$$\dots - \dots = \dots$$



$$\dots - \dots = \dots$$