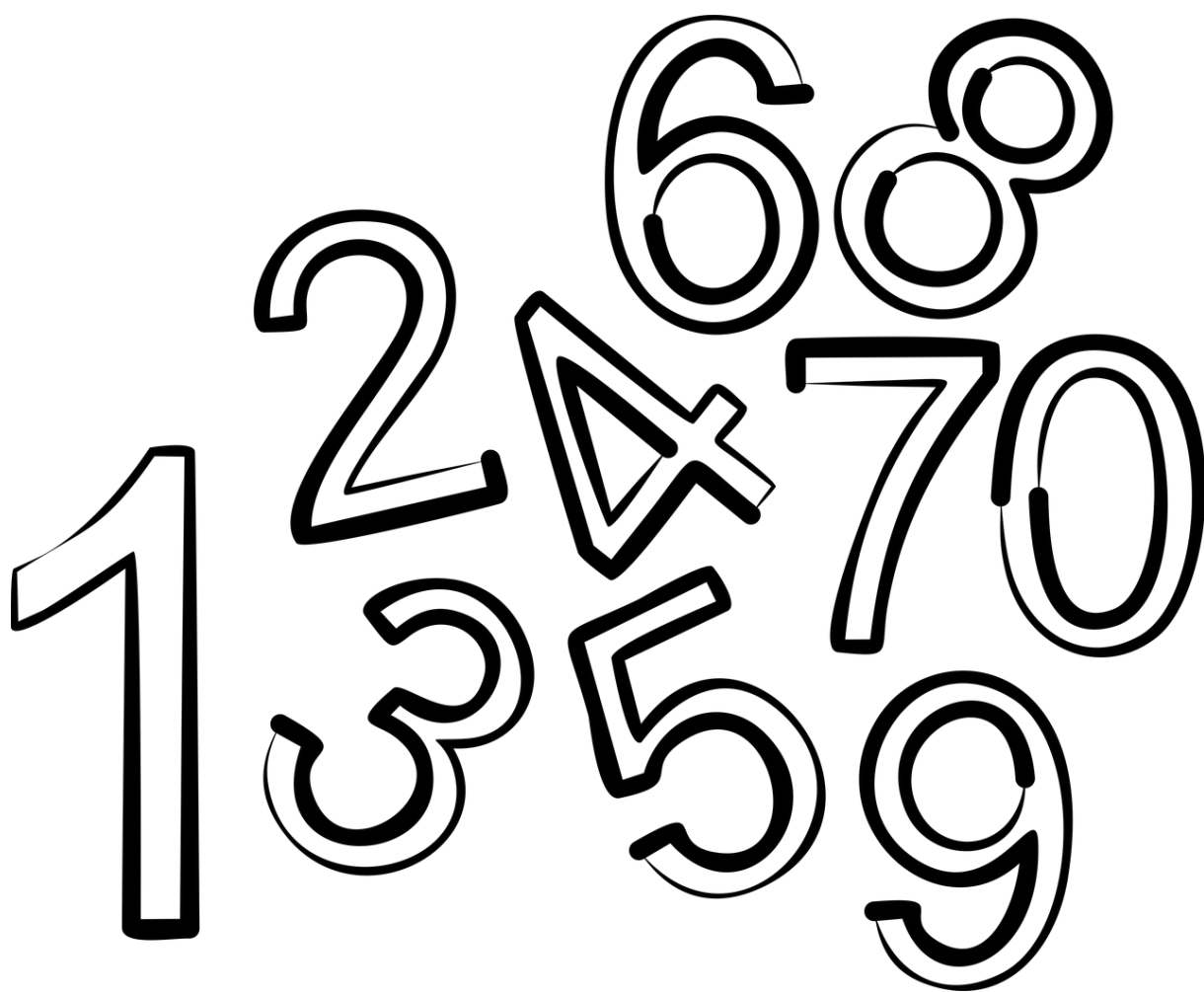


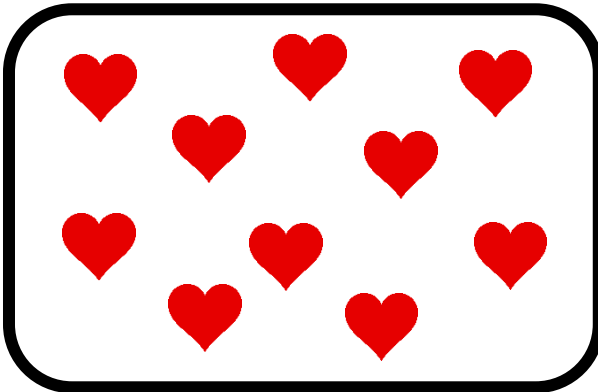


BEWERKINGEN TOT 20 MET BRUG

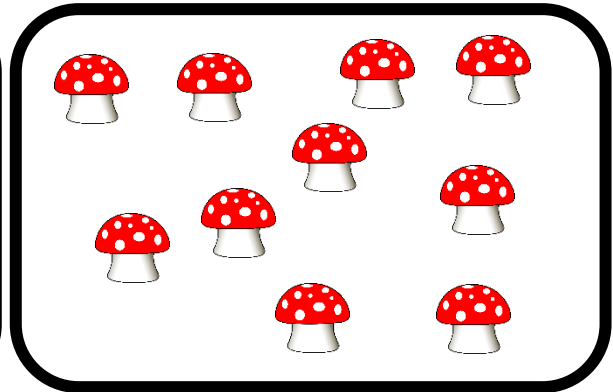
Correctiesleutel

Optellen tot 20 met brug

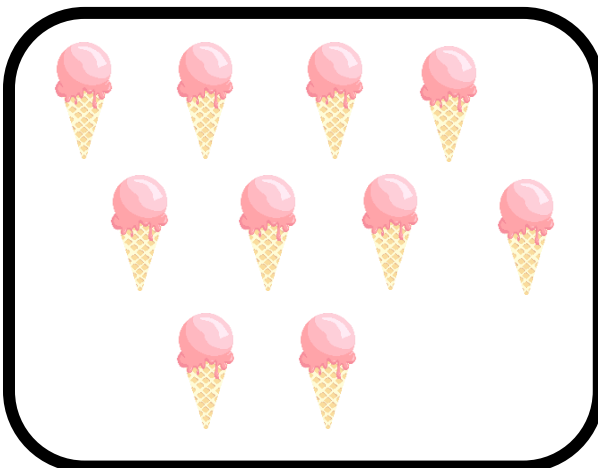
1. Teken bij tot je er 10 hebt. Vul in.



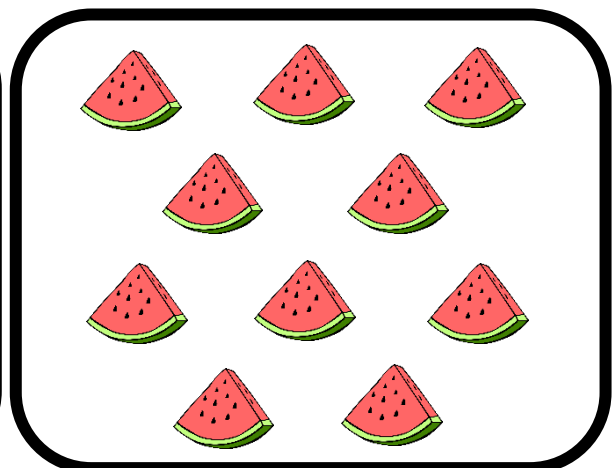
$$7 + 3 = 10$$



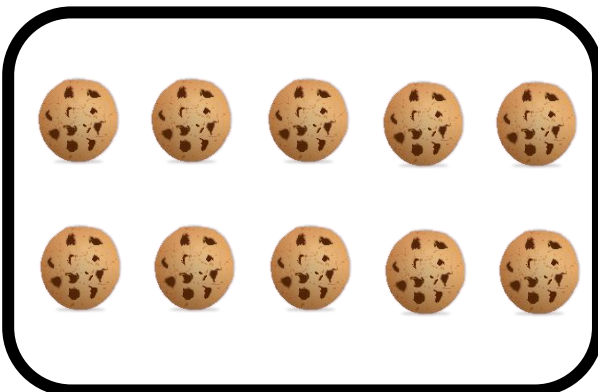
$$3 + 7 = 10$$



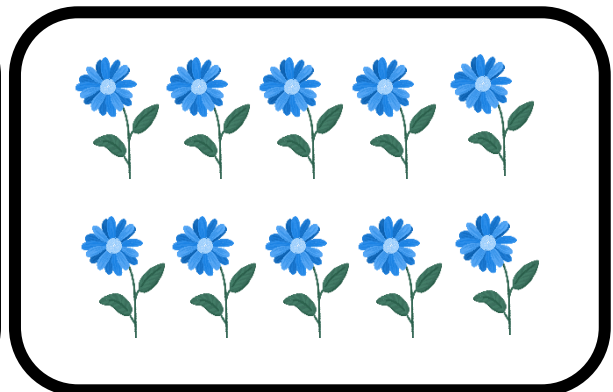
$$5 + 5 = 10$$



$$8 + 2 = 10$$

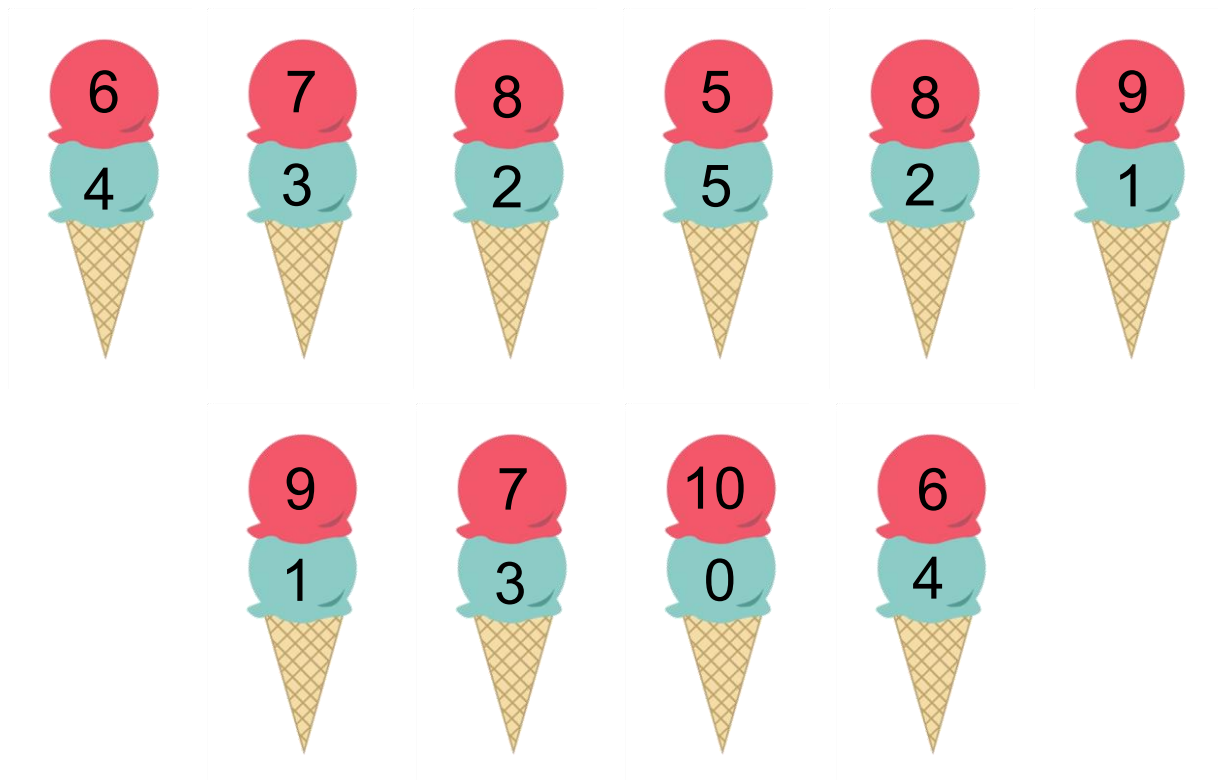


$$6 + 4 = 10$$



$$4 + 6 = 10$$

2. Maak 10.



3. Vul aan.

$$7 + 3 = 10$$

$$1 + 9 = 10$$

$$4 + 6 = 10$$

$$3 + 7 = 10$$

$$9 + 1 = 10$$

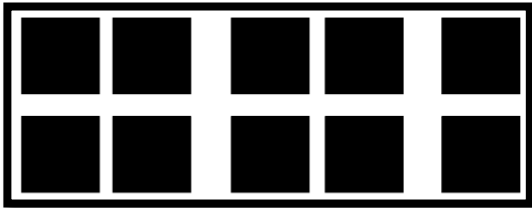
$$2 + 8 = 10$$

$$5 + 5 = 10$$

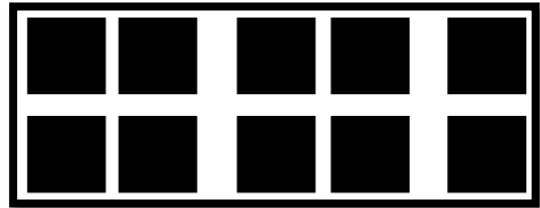
$$8 + 2 = 10$$

$$6 + 4 = 10$$

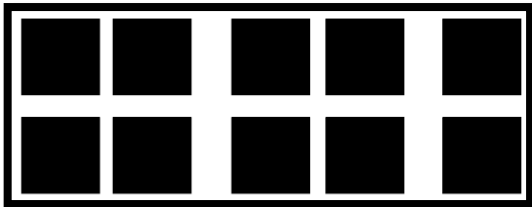
4. Kleur tot je er 10 hebt. Vul in.



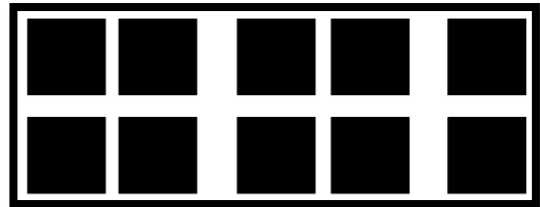
$$1 + 9 = 10$$



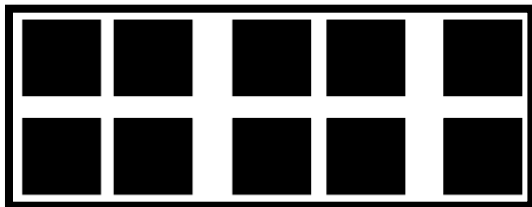
$$5 + 5 = 10$$



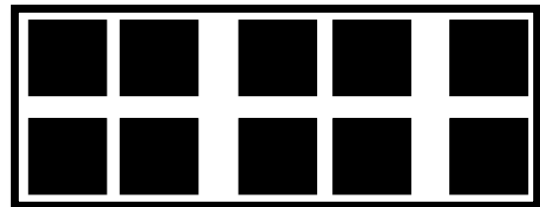
$$7 + 3 = 10$$



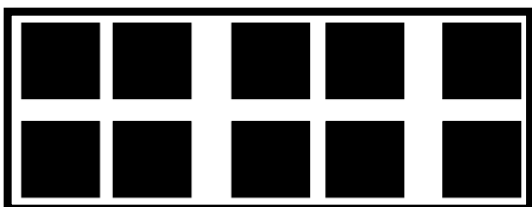
$$2 + 8 = 10$$



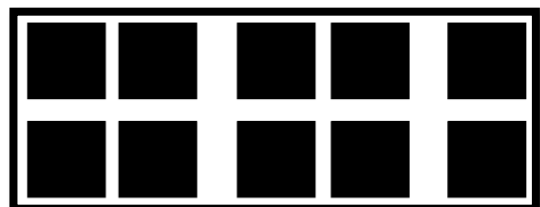
$$3 + 7 = 10$$



$$9 + 1 = 10$$



$$6 + 4 = 10$$



$$4 + 6 = 10$$

5. Los op.

$$9 + 1 = 10$$

$$9 + 1 + 6 = 16$$

$$3 + 7 = 10$$

$$3 + 7 + 9 = 19$$

$$2 + 8 = 10$$

$$2 + 8 + 1 = 11$$

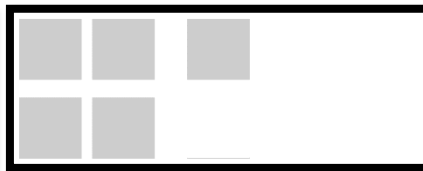
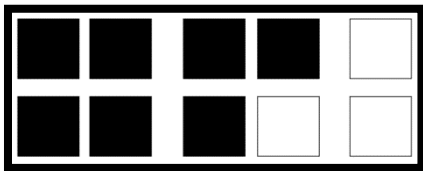
$$5 + 5 = 10$$

$$5 + 5 + 5 = 15$$

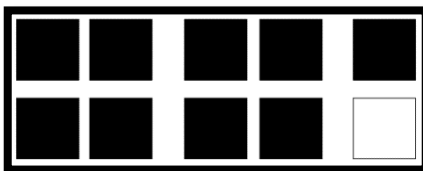
$$6 + 4 = 10$$

$$6 + 4 + 7 = 17$$

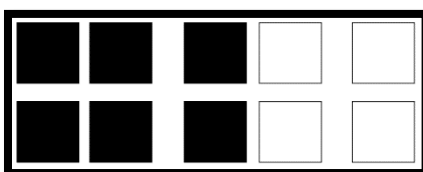
6. Los op. Maak eerst een groepje van 10.



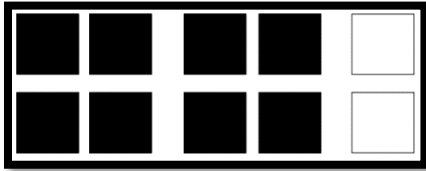
$$\begin{array}{c} 7 + 8 = 15 \\ \swarrow \quad \searrow \\ 3 \quad 5 \end{array}$$



$$\begin{array}{c} 9 + 3 = 12 \\ \swarrow \quad \searrow \\ 1 \quad 2 \end{array}$$

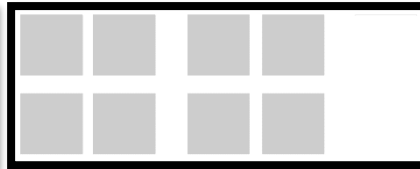
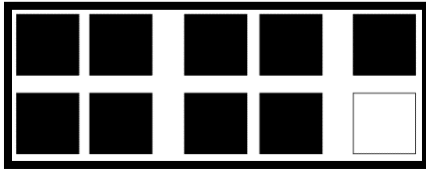


$$\begin{array}{c} 6 + 8 = 14 \\ \swarrow \quad \searrow \\ 4 \quad 4 \end{array}$$



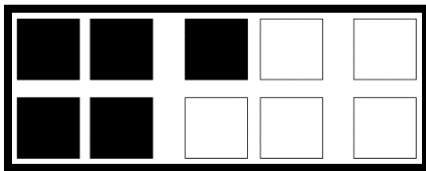
$$8 + 3 = 11$$

$$\begin{array}{c} \diagup \quad \diagdown \\ 2 \quad 1 \end{array}$$



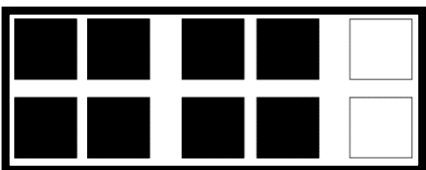
$$9 + 9 = 18$$

$$\begin{array}{c} \diagup \quad \diagdown \\ 1 \quad 8 \end{array}$$



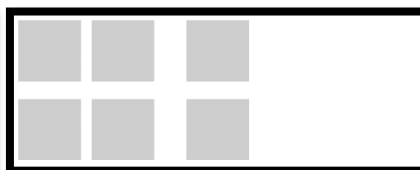
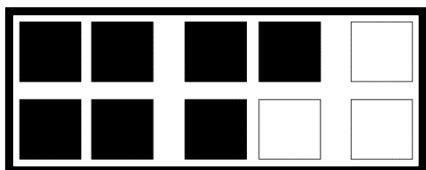
$$5 + 8 = 13$$

$$\begin{array}{c} \diagup \quad \diagdown \\ 2 \quad 3 \end{array}$$



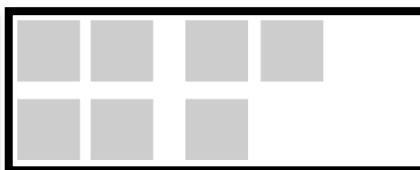
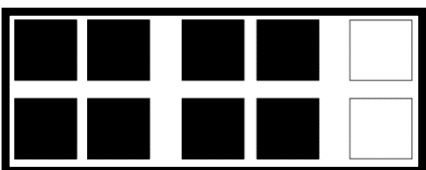
$$8 + 6 = 14$$

$$\begin{array}{c} \diagup \quad \diagdown \\ 2 \quad 4 \end{array}$$



$$9 + 9 = 18$$

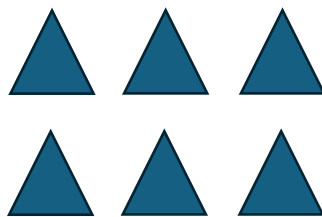
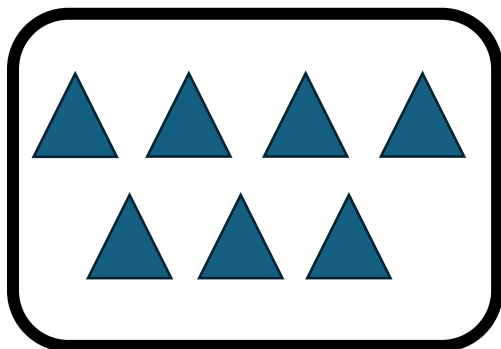
$$\begin{array}{c} \diagup \quad \diagdown \\ 1 \quad 8 \end{array}$$



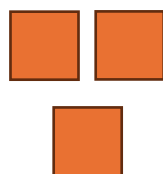
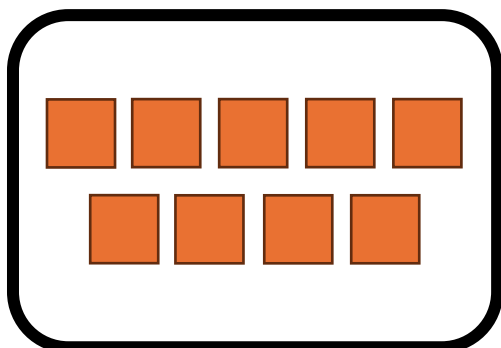
$$8 + 9 = 17$$

$$\begin{array}{c} \diagup \quad \diagdown \\ 2 \quad 7 \end{array}$$

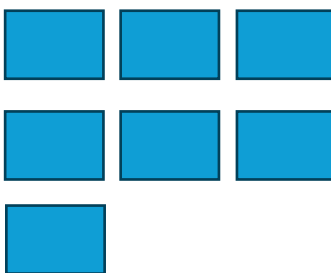
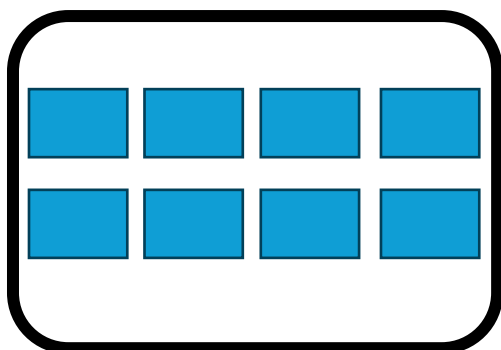
7. Teken bij en los op.



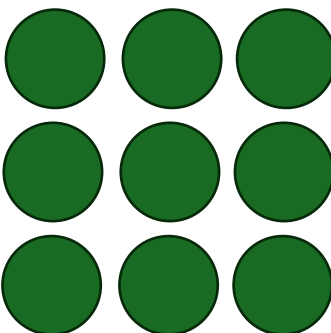
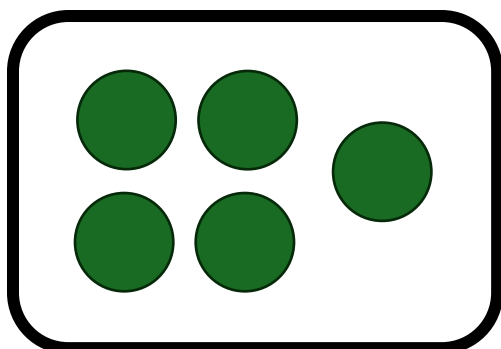
$$7 + 6 = 13$$
$$\begin{array}{c} 7 \\ \swarrow \quad \searrow \\ 3 \quad 3 \end{array}$$



$$9 + 3 = 12$$
$$\begin{array}{c} 9 \\ \swarrow \quad \searrow \\ 1 \quad 2 \end{array}$$



$$8 + 7 = 15$$
$$\begin{array}{c} 8 \\ \swarrow \quad \searrow \\ 2 \quad 5 \end{array}$$



$$5 + 9 = 14$$
$$\begin{array}{c} 5 \\ \swarrow \quad \searrow \\ 5 \quad 4 \end{array}$$

8. Los op.

$$7 + 8 = 15$$

$$9 + 9 = 18$$

$$6 + 5 = 11$$

$$3 + 9 = 12$$

$$2 + 8 = 10$$

$$7 + 7 = 14$$

$$4 + 8 = 12$$

$$8 + 6 = 14$$

$$6 + 6 = 12$$

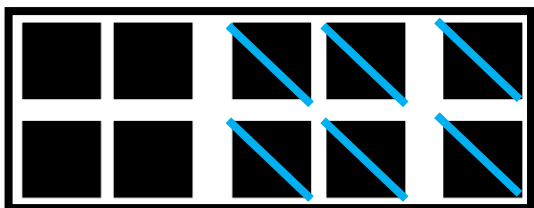
$$1 + 9 = 10$$

$$9 + 8 = 17$$

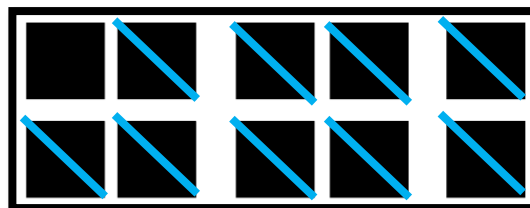
$$7 + 5 = 13$$

Aftrekken tot 20 met brug

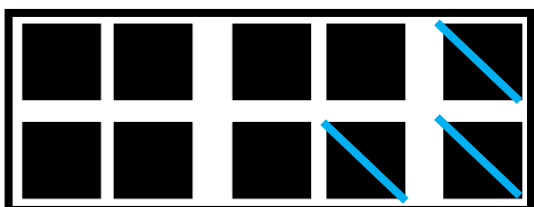
1. Schrap en los op.



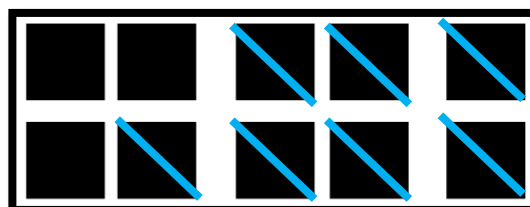
$$10 - 6 = 4$$



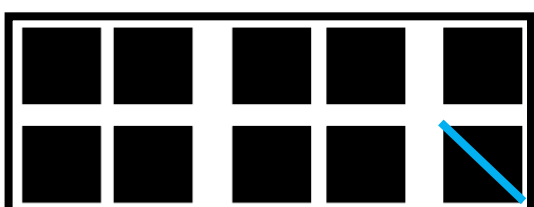
$$10 - 9 = 1$$



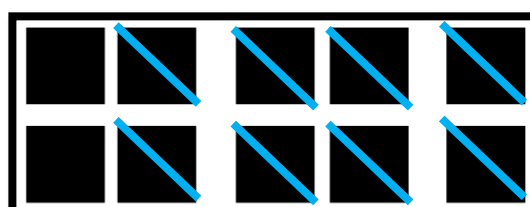
$$10 - 3 = 7$$



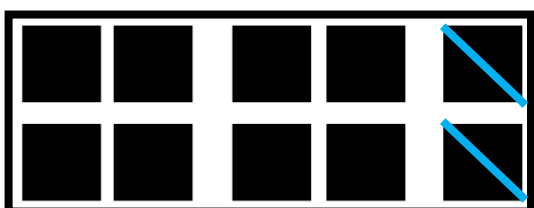
$$10 - 7 = 3$$



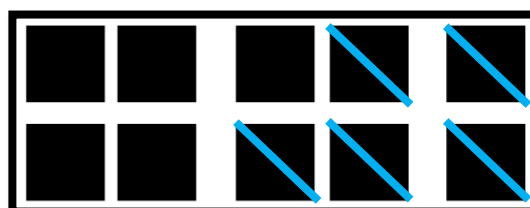
$$10 - 1 = 9$$



$$10 - 8 = 2$$

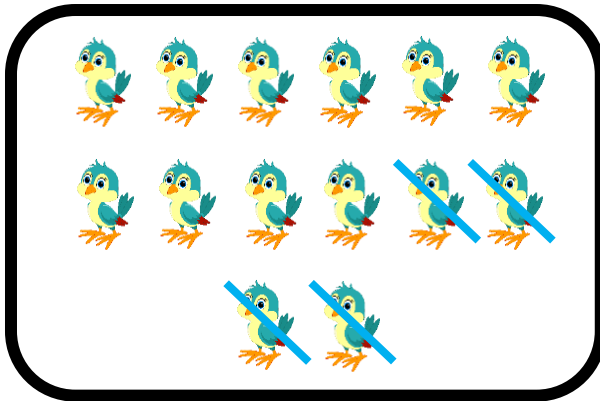


$$10 - 2 = 8$$

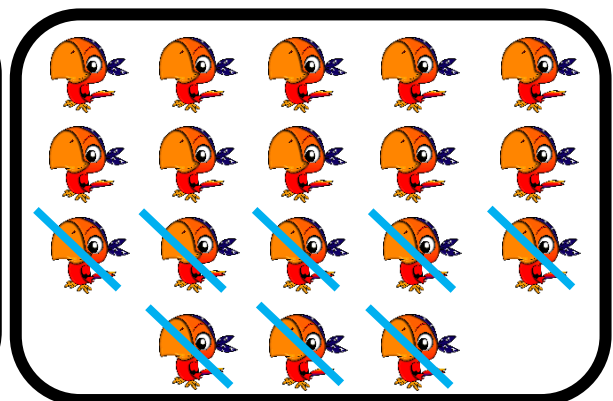


$$10 - 5 = 5$$

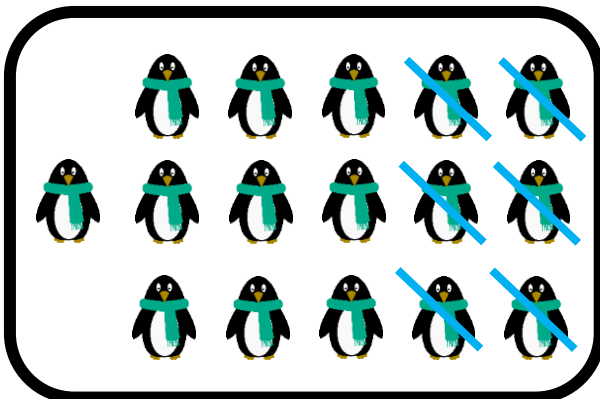
2. Schrap tot je er 10 over hebt. Vul aan.



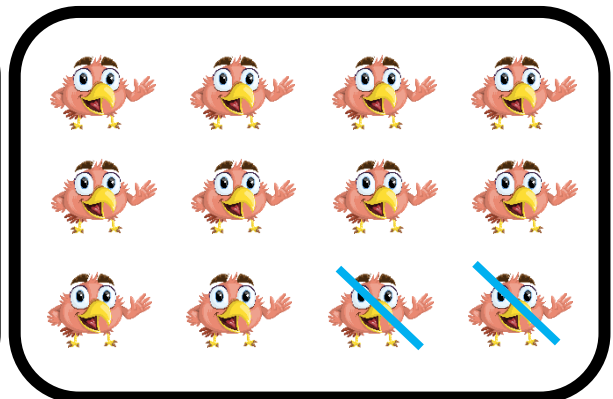
$$14 - 4 = 10$$



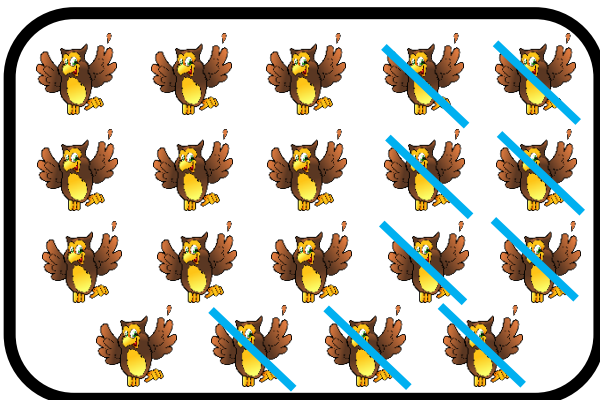
$$18 - 8 = 10$$



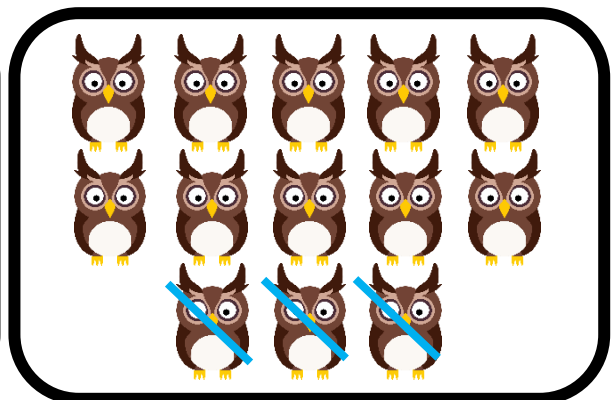
$$16 - 6 = 10$$



$$12 - 2 = 10$$



$$19 - 9 = 10$$



$$13 - 3 = 10$$

3. Los op.

$$17 - 7 = 10$$

$$17 - 7 - 3 = 7$$

$$19 - 9 = 10$$

$$19 - 9 - 8 = 2$$

$$13 - 3 = 10$$

$$13 - 3 - 5 = 5$$

$$18 - 8 = 10$$

$$18 - 8 - 2 = 8$$

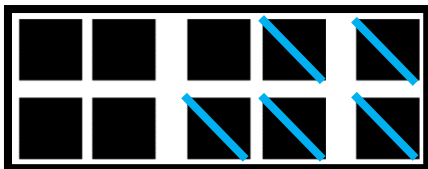
$$14 - 4 = 10$$

$$14 - 4 - 9 = 1$$

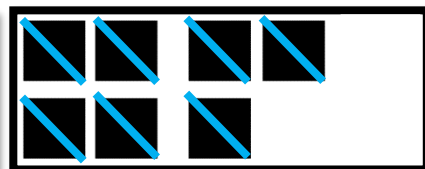
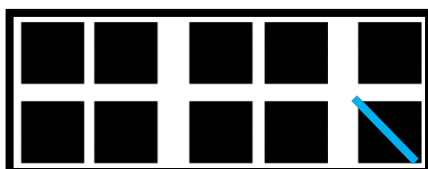
$$11 - 1 = 10$$

$$11 - 1 - 7 = 3$$

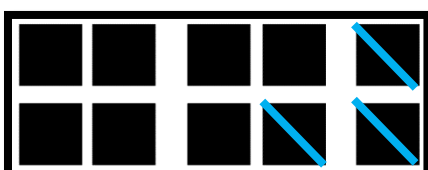
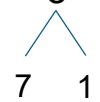
4. Schrap en los op.



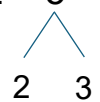
$$14 - 9 = 5$$

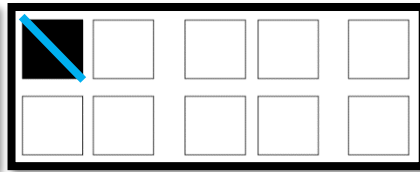
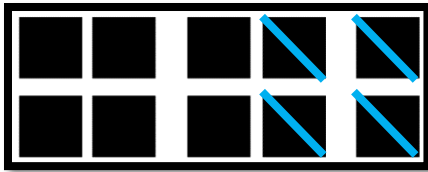


$$17 - 8 = 9$$

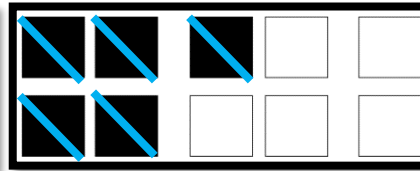
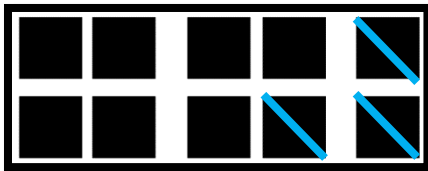


$$12 - 5 = 7$$

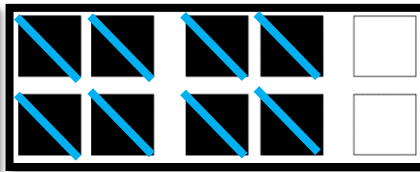
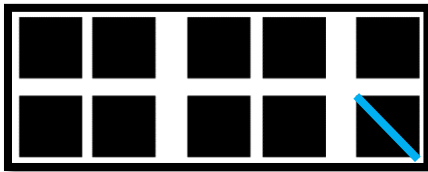
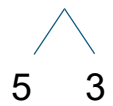




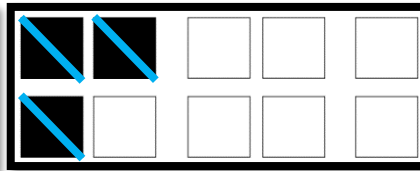
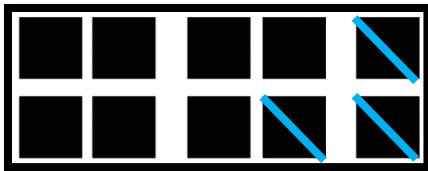
$$11 - 5 = 6$$



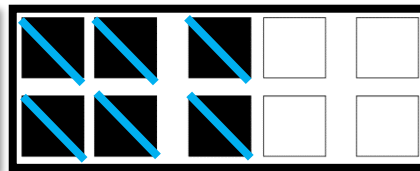
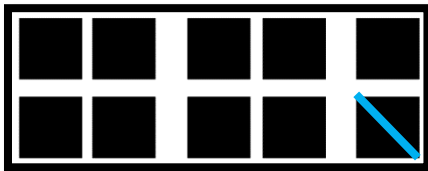
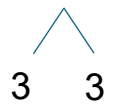
$$15 - 8 = 7$$



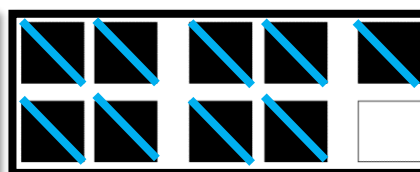
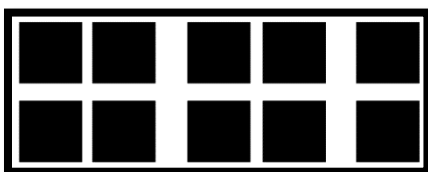
$$18 - 9 = 9$$



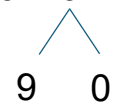
$$13 - 6 = 7$$



$$16 - 7 = 9$$



$$19 - 9 = 10$$



5. Los op.

$$12 - 8 = 4$$

$$13 - 9 = 4$$

$$11 - 2 = 9$$

$$15 - 8 = 7$$

$$18 - 9 = 9$$

$$14 - 7 = 7$$

$$16 - 7 = 9$$

$$13 - 8 = 5$$

$$16 - 8 = 8$$